



CERTIFICATE



EN ISO 9606-1 135 P BW FM5 S s 15,0 PA bs

Certificate N°: **TUV-A-18/157979**

Examining body: **TÜV AUSTRIA CERT GMBH**
A-1230 Vienna, Deutschstraße 10

Manufacturer – welding procedure **DLWPS107**

Reference N° (if available) -

Examiner: **Luigi Crotti**

Surname / First name of the welder

Welder sign: **TS**

TACCONI Stefano

Permission according PED: **TÜV AUSTRIA CERT GMBH**
Recognized third party organization according article 24 of directive 2014/68/EU

Method of identification / Identification

ID-Card --

Date of birth / Place of birth

23.04.1979 Pavia

Employed at

DE LAMA S.p.a.; I-27028 San Martino Siccomario (PV)

Code / Testing standard

EN ISO 9606-1

Prolongation (new issue) on 10.01.2018 according item 9.3, initial test according EN ISO 9606-1 on 16.01.2014; Certificate-No: IT/RE/DT/14/0181 (AIB-VINÇOTTE)



Testing data - particulars		Scope
Welding process(es)	135	135, 138
Plate or pipe	P	P,T according to 5.3
Type of weld	BW	BW
Material group(s)	8.1, TP 316L	-
Filler metal type	S	S, M
Designation	G 19 12 3 L Si	-
Filler material group	FM5	FM5
Type of current and polarity	=/+	-
Shielding gases	M12: Argon + max. 2.5% CO2	EN ISO 14175
Adjuvant	-	-
Material thickness	s 15,0	from 3,0 mm
Outside pipe diameter	-	-
Welding positions	PA	P BW: PA T BW: PA
Details of the weldseam	bs	ss mb, bs



for additional information, see supplementarte sheet and/or Manufacturer's welding procedure specification

Type of test	performed and accepted	not required	Prolongation according to point 9.2.	
			Date	Signature
Supplementary fillet weld test	-	x		
Visual test	x	-		
Radiographic examination	-	x		
Ultrasonic examination	-	x		
Penetrant test	-	x		
Macrosection	-	x		
Fracture test	-	x		
Bend test	x	-		
Notch tensile test	-	x		
Additional Tests *)	-	x		
Hardness test	-	x		
Job knowledge	x	-		

Name and signature:

Ing. Salcher

Certification body:

TÜV AUSTRIA CERT GMBH

Place of issue:

Vienna

Date of issue:

08.02.2018

Place of testing:

San Martino Siccomario

Date of testing

10.01.2018

Valid till: **)

15.01.2020

*) Details on supplementary sheet, if required

**) In case of proper confirmation of employer or supervisor (according to testing standard)